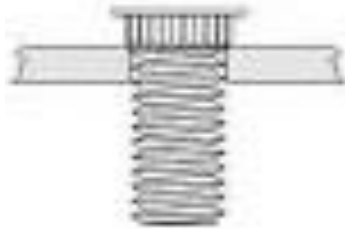


Broaching Stud Installation Guide

1



Punch Or Drill To Specified Diameter
Locate Fastener Over The Hole
(DO NOT Deburr The Hole)

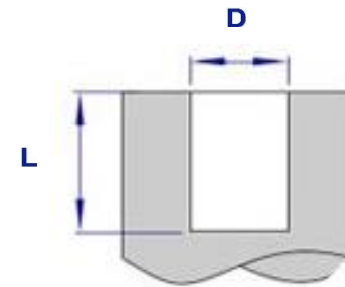
2

Flat Punch



Anvil

Squeeze Fastener Into Sheet / Panel
Until The Head Of The Fastener
Makes Contact With Sheet / Panel



Anvil

Anvil		
Thread	D +0.08 / -0.00	L
M3	3.1	Length Of Stud + 3.2mm
M4	4.1	
M5	5.1	

HRB (Rockwell Hardness B Scale)
Ensure That You Are Installing Into
A Panel That Is At Or Below The
Maximum Recommended Hardness
For The Fastener